**FORD FOCUS ST BLOW OFF VALVE INSTALLATION MANUAL**

**TOOLS REQUIRED**
- Set of car stands
- M5 long allen wrench
- Large flat screw driver
- Needle nose pliers
- Metal saw

**MATERIALS REQUIRED**
- None

1. **When lifting the car always use stands to secure the car.**
2. Remove the right front wheel.
3. Pry off the solenoid valve of the bracket. Remove the vacuum line.
4. Remove the factory blow of valve.
5. Wipe out oil residue from the bottom of the turbo housing.
6. Cut lower right corner of the solenoid valve bracket.
8. Place the Boomba Blow Off Valve in the turbo housing. Secure it in position with M6x20 screw placed in the lower right corner. Do not tighten the screw yet.
9. Prepare the solenoid bracket for installation.
10. Install the solenoid bracket. Tighten all of the mounting screws.
11. Install the solenoid valve. Connect the blow off valve vacuum line.