

# VELOSTER T19+ SHIFTER PLATE & BUSHINGS

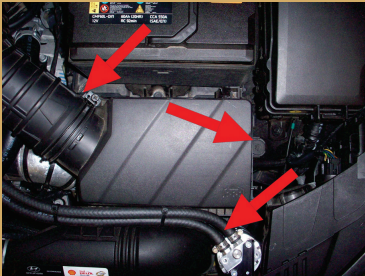
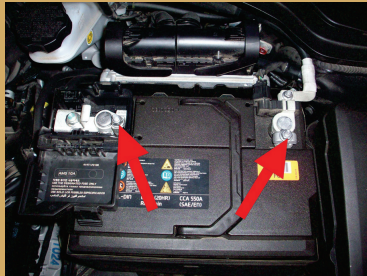
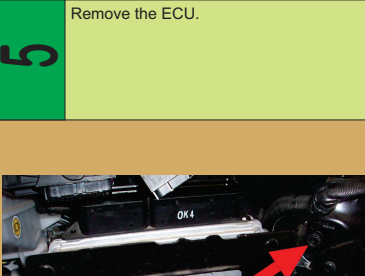
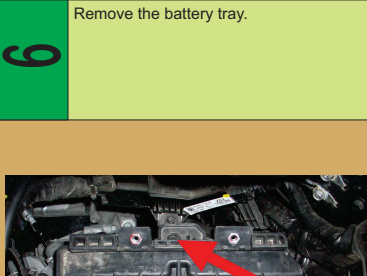
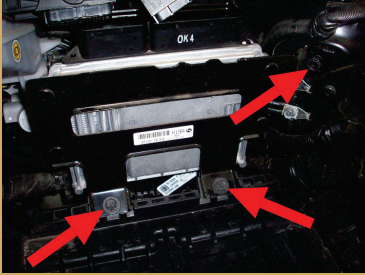
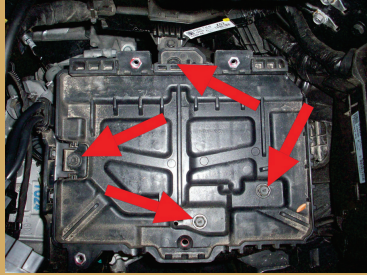
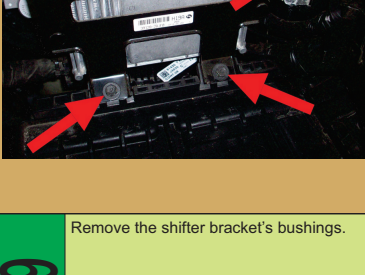
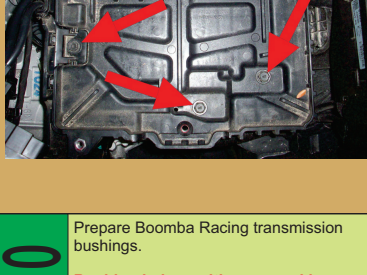
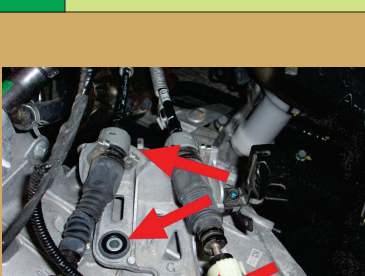
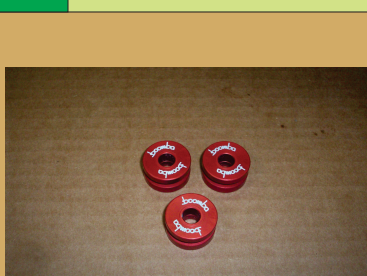
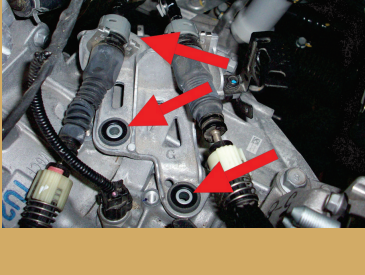

## TOOLS REQUIRED

M10 socket wrench  
M12 socket wrench  
4 MM allen wrench  
Flat screw driver  
Philips screw driver

Pliers

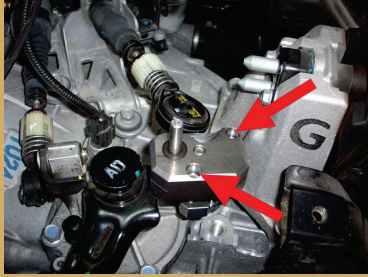
## MATERIALS REQUIRED

Mobil 1 synthetic grease  
Crazy glue

<p><b>1</b></p>	<p>Remove the air filter box.</p>	<p><b>2</b></p>	<p>Disconnect the battery terminals.</p>
			
			
<p><b>3</b></p>	<p>Remove the battery clamp. Remove the battery.</p>	<p><b>4</b></p>	<p>Disconnect the ECU connectors.</p>
			
<p><b>5</b></p>	<p>Remove the ECU.</p>	<p><b>6</b></p>	<p>Remove the battery tray.</p>
			
<p><b>7</b></p>	<p>Remove the spring clips. Remove the shifter links. Disconnect the electrical connector.</p> <p><b>IF INSTALLING THE SHIFTER PLATE ONLY SKIP TO THE STEP 12</b></p>	<p><b>8</b></p>	<p>Remove the screws holding the shifter cable bracket.</p>
			
<p><b>9</b></p>	<p>Remove the shifter bracket's bushings.</p>	<p><b>10</b></p>	<p>Prepare Boomba Racing transmission bushings.</p> <p><b>Bushing halves with engraved logo go on the top.</b></p>
			
<p><b>11</b></p>	<p>Secure the shifter cable bracket to the transmission. Super glue the bottom bushings to the bracket.</p>	<p><b>12</b></p>	<p>Prepare the Boomba Racing shift plate.</p>

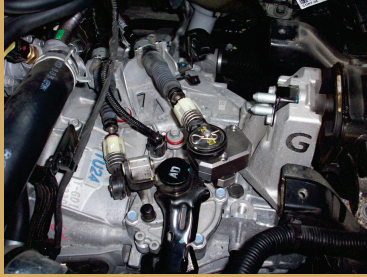
13

Install the shifter plate and secure it to the arm.



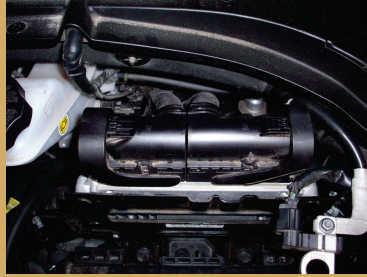
14

Grease the shifter pins. Install the shifter links and lock them with the spring clips.



15

Reinstall the battery tray and the ECU.



16

Reinstall the battery and the air box.

