Remove plastic vacuum hose from rubber adaptor on the top of valve cover (leave rubber adaptor in place).

Remove the air filter box.

Disconnect the battery terminals.

Remove the battery clamp. Remove the battery.

Disconnect the ECU connectors.

Remove the ECU.

Remove the battery tray.

Remove the spring clips. Remove the shifter links. Disconnect the electrical connector. IF INSTALLING THE SHIFTER PLATE ONLY SKIP TO THE STEP 12

Remove the screws holding the shifter cable bracket.

Prepare Boomba Racing transmission bushings. Bushing halves with engraved logo go on the top.

Prepare Boomba Racing transmission bushings.

Secure the shifter cable bracket to the transmission. Super glue the bottom bushings to the bracket.

Prepare the Boomba Racing shift plate.

MATERIALS REQUIRED
Mobil 1 synthetic grease
Crazy glue

TOOLS REQUIRED
M10 socket wrench
M12 socket wrench
4 MM allen wrench
Flat screw driver
Philips screw driver

VELOSTER T19+
SHIFTER PLATE & BUSHINGS

MATERIALS REQUIRED
Mobil 1 synthetic grease
Crazy glue

TOOLS REQUIRED
M10 socket wrench
M12 socket wrench
4 MM allen wrench
Flat screw driver
Philips screw driver
13. Install the shifter plate and secure it to the arm.

14. Grease the shifter pins. Install the shifter links and lock them with the spring clips.

15. Reinstall the battery tray and the ECU.

16. Reinstall the battery and the air box.