


# FORD FOCUS ST SHIFTER PLATE

## TOOLS REQUIRED

M8 socket wrench  
M7 socket wrench  
M12 box wrench  
Large flat screw driver

## MATERIALS REQUIRED

None

|  |  |  |   |  |   |  |   |
|--|--|--|---|--|---|--|---|
| 1  | Remove the MAF sensor connector.   | 2  | Remove the air box cover.   | 3  | Open the air duct brace.  | 4  | Remove the battery cover.   |
|    |   |    |    |  |  |  |    |
| 5  | Loosen up the hose clamps.   | 6  | Remove the air box.   | 7  | Snap off the shifter cable connector.   | 8  | Prepare the shifter plate kit for installation.   |
| 9  | Secure the shifter plate to the shifter arm. Hold the shifter arm in place while tightening bolts to prevent the shifter forks damage. | 10   | Install the ball screw in one of two locations. Hold the shifter arm in place while tightening the screw to prevent the shifter forks damage. | 11   | Snap on the shifter cable connector.  | 12   | Reinstall the air box. Tighten the hose clamps. Reinstall the battery cover, the air filter and the filter cover. Reconnect the MAF sensor connector. |
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